

CIGARETTE SPECIFICATION

STOCKTON STREET
L&M IS REGULAR FTB - AUSTRALIA TAR/NICOTINE/CO
BRAND CODE-5160 (AUS)

EFFECTIVE DATE: 11/16/92
AUSTRALIA

APPLIES TO EXPORT FORMULAS: 69

CIGARETTE LENGTH	:	79.0	MM	FTC TAR	:	12.5 MG/CIGT	12.0 - 13.8
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	60.0	MM				
FILTER LENGTH	:	19.0	MM	NICOTINE	:	1.50 MG/10T	
TIPPING LENGTH	:	24.000	MM	CO	:	115.0 MG/CIGT	
TOTAL R.T.D.	:	4.70	IN. H2O				
DILUTION TARGET	:	15.0 +/-	5.0 %				

TIPPING PAPER : 40MM X 2700M WHITE DOL KC TYPE C 12-620-B (LASER PERF.)

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 NA: 1 ROW 27.00 6.5 X 20MM

TIPPING ADHESIVE : FIDOLEY L8107 PVA 62-085-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A5150 - 12.50% L&M REGULAR FTB

CIGARETTE PAPER /USE UP: 27.25MM X 6700M 27CU/0.6%(K/D156/I12756) 10-703-A
REPLACE WITH : 27.00MM X 6700M 27CU/0.6%/100% FLAX 10-773-A

INK : "INK FOR PRINT DIE AND EXPORT OVERPRINTS"
: MAROON FRY #93043 (INK 9/HK 10/PHOTOS) 60-512-A

PRINT DIE : L&M ("BLOCK" DIE - PER EXPORT SHIPPING INSTRUCTIONS)

COMMENTS : PER STATEMENT ON PACK, TAR/NIC/CO PACK MARKING:
: 16.0/1.5/15.0 MG/CIGT, AUSTRALIA GOVT-AGREED
: SMOKE METHOD IS FTC 30MM BUTT LENGTH.

REASON FOR CHANGE : CIGT PAPER SLIT WIDTH CHANGED FROM 27.25MM
: (10-703-A) USE UP/REPLACE WITH 27MM (10-773-A).
: HATLS/ADH UPDATED, WEIGHTS CHANGED, OK TO MIX
: FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 11/16/92

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APPROVED BY: *E. P. Watts*

SUPERCEDES SPECIFICATION DATED: 8/13/92

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